

Equipment Enclosure

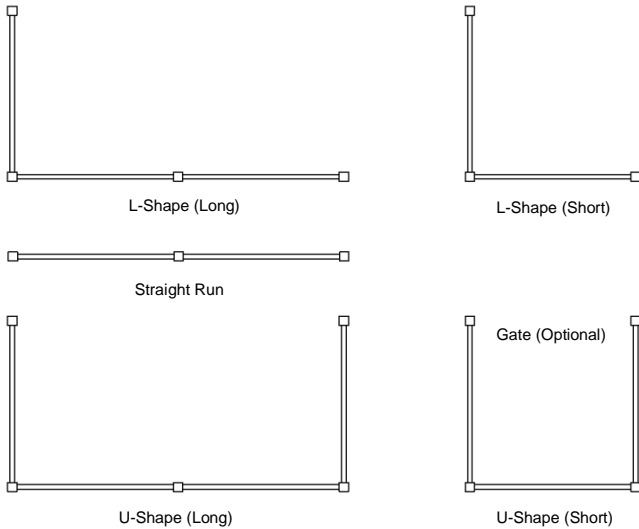


Installation Instructions

- It is the responsibility of the installer to meet all code and safety requirements, and to obtain all required building permits. The installer should determine and implement the installation techniques appropriate for each unique installation situation. Digger Specialties, Inc. and its distributors shall not be held liable for improper or unsafe installations.

Layout

- Determine configuration of layout and mark accordingly for post installation. Examples of possible layouts are shown.



Standard Post Installation cont'd

installer is responsible to drill a 1/4" weep hole as close to the bottom of the post by concrete as possible. If there is no weep hole, you may have damage from moisture build up and freezing thus potentially voiding the powder coating warranty.

Plated Post Installation

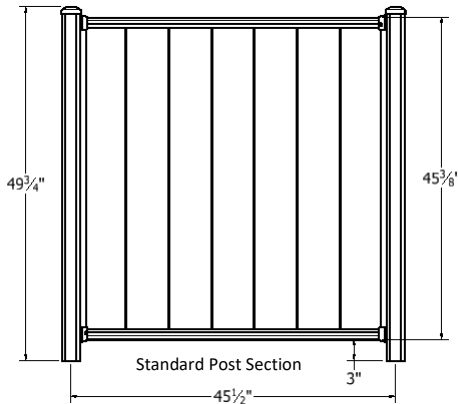
- Plated post spacing is 45 1/2" from center to center of 2 1/2" aluminum posts. Post spacing for optional gate is same as plated post spacing.
- Fasteners will need to be installed into concrete or wood to match post plate hole configuration and to secure plated posts.

Standard Post Installation

- Standard post spacing is 45 1/2" from center to center of 2 1/2" aluminum posts. Post spacing for optional gate is same as standard post spacing.

- Dig holes to proper depth for your area (below the frost line) for post installation.

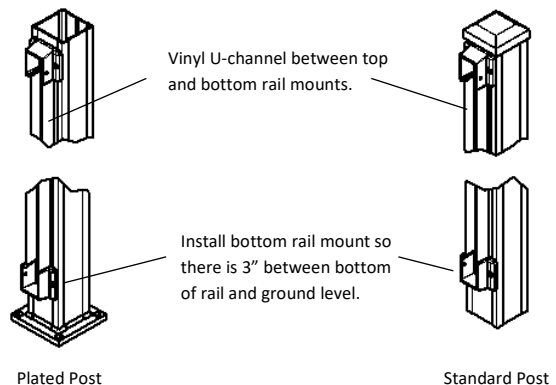
- Use a string to align posts. Top of post should be 49 3/4" above ground level.



- Check for correct post height.
- Position posts in holes and fill with concrete.
- If core drilling post into concrete where water can build up, the

Section Installation

- After posts are installed take one of the aluminum rails with the channel turned up and place rail mounts on both ends of rail. Open end of rail mounts will be turned up for bottom rail. Position rail with the mounts between two posts and raise rail so that there is 3" between bottom of rail and ground level. You may need to cut wooden blocks to hold bottom rail and mounts in position.
- Use fasteners that are included with rail mounts to install rail mounts on bottom rail.
- After bottom rail is installed use fasteners included with vertical panels to install 41_7/8" long vinyl U-Channel above bottom rail mounts and centered on post.



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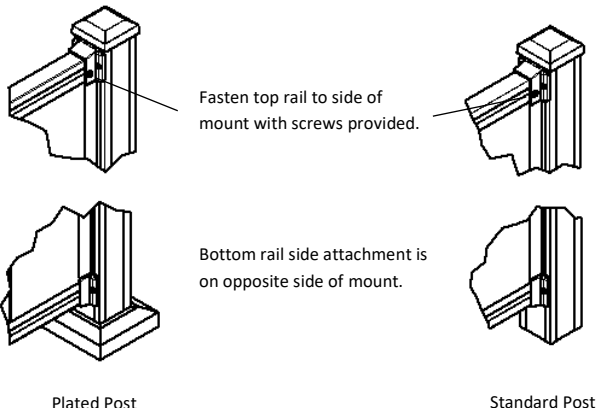


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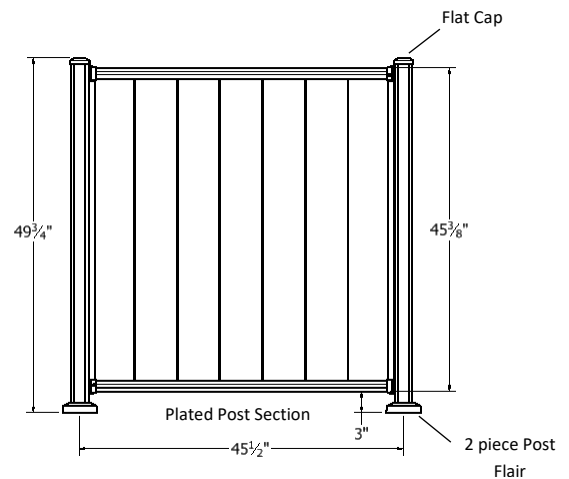
Section Installation Cont'd

- Vinyl vertical panels will then need to be set into bottom of channel in aluminum rail and into side of vinyl U-channel on post. You may need to use a rubber mallet and tap on top of vinyl vertical panels to properly seat them into bottom aluminum rail. **Note:** If using Sienna infill, evenly space the three vertical panels with aluminum reinforcement, marked with stickers, throughout the section
- After vertical panels are installed take aluminum top rail and position rail mounts on both ends of rail. Top rail mounts will have open end turned down. Top rail with mounts will then be inserted over the vinyl vertical panels. Take a rubber mallet and tap lightly on top of top rail to firmly seat rail into vertical panels. Top rail mounts will then be fastened onto post with included fasteners.
- Fasten top and bottom rails through holes on side of rail mounts with screws provided.



Cap and Flair Installation cont'd

- Attach two piece flairs to posts.
 - Separate two piece flair.
 - Slide U-shaped flair around bottom of post.
 - Use rubber mallet to tap flair together.



Cap and Flair Installation

- Standard Post
Flat caps are already installed on posts.
- Plated Posts
Flat caps and flairs will need to be installed onto posts. Place cap on top of post ensuring proper alignment and then gently tap with rubber mallet to secure. (Cap may break if not set on post correctly).

